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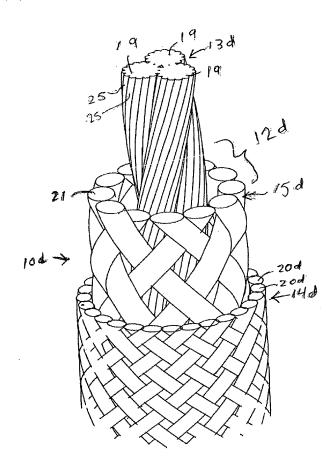
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- (71) Applicant (for all designated States except US): OPUS MEDICAL INC. [US/US]; Suite 1924, 27127 Calle Arroyo, San Juan Capistrano, CA 92675 (US).
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): FOERSTER, Seth, A. [US/US]; 758 Via Otono, San Clemente, CA 92672 (US).

- (74) Agent: STOUT, Donald, E.; Stout, Uxa, Buyan & Mullins, LLP., Suite 300, 4 Venture, Irvine, CA 92618
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[Continued on next page]

(54) Title: OPTIMIZED SUTURE BRAID



(57) Abstract: high strength abrasion-resistant surgical suture material with industry standard knot tying characteristics and color marking characteristics includes a core (12) formed of a plurality of twisted fibers (16) of a first material, surrounded by a braided cover (14) made from fibers (20) of a second material different than the first material. The first material is preferably ultrahigh molecular weight polyethylene and the second material is preferably a polymeric material having good knot-tying characteristics.

PATENT COOPERATION TREATY

From the INTERNATIONAL SEARCHING AUTHORITY		REC'D 0 9 DEC 2004	
To:		POINT POT	
DONALD E. STOUT STOUT, UXA, BUYAN & MULLINS, LLP.			
4 VENTURE, SUITE 300 IRVINE, CA 92618	WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY		
		(PCT Rule 43bis.1)	
	Date of mailing (day/month/year)	07 DEC 2004	
Applicant's or agent's file reference	FOR FURTHER ACTION See paragraph 2 below		
A1916PCT International application No. International filing dat	e (day/month/year)	Priority date (day/month/year)	
PCT/US04/08074 18 March 2004 (18.03	3.2004)	18 March 2003 (18.03.2003)	
International Patent Classification (IPC) or both national classification			
IPC(7): A61B 17/04 and US C1.: 606/228			
Applicant			
OPUS MEDICAL, INC.			
1. This opinion contains indications relating to the following it	ems:		
Box No. I Basis of the opinion			
Box No. II Priority	Box No. II Priority		
Box No. III Non-establishment of opinion with	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability		
Box No. IV Lack of unity of invention	vention		
Box No. V Reasoned statement under Rule 43 applicability; citations and explana	Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement		
Box No. VI Certain documents cited			
Box No. VII Certain defects in the international	al application		
Box No. VIII Certain observations on the interna	ational application		
2. FURTHER ACTION			
If a demand for international preliminary examination is a International Preliminary Examining Authority ("IPEA") Authority other than this one to be the IPEA and the chos that written opinions of this International Searching Authority	except that this does en IPEA has notified t	the International Bureau under Rule 66.1 bis (b)	
If this opinion is, as provided above, considered to be a VIPEA a written reply together, where appropriate, with mailing of Form PCT/ISA/220 or before the expiration of	amendments, before	the expiration of 3 months from the date of	
For further options, see Form PCT/ISA/220.			
3. For further details, see notes to Form PCT/ISA/220.			
Name and mailing address of the ISA/ US	Authorized offic	Sharm M. Breene far	
Mail Stop PCT, Attn: ISA/US Commissioner for Patents	Julian W. Woo	Snarm 11.10/seere for	
P.O. Box 1450 Alexandria, Virginia 22313-1450 Telephone No. 703-308-0421			
Facsimile No. (703) 305-3230			

Form PCT/ISA/237 (cover sheet) (January 2004)

International application No.

PCT/US04/08074

Box No. I Basis of this opinion
1. With regard to the language, this opinion has been established on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.
This opinion has been established on the basis of a translation from the original language into the following language, which is the language of a translation furnished for the purposes of international search (under Rules 12.3 and 23.1(b)).
2. With regard to any nucleotide and/or amino acid sequence disclosed in the international application and necessary to the claimed invention, this opinion has been established on the basis of:
a. type of material
a sequence listing
table(s) related to the sequence listing
b. format of material
in written format
in computer readable form
c. time of filing/furnishing
contained in international application as filed.
filed together with the international application in computer readable form.
furnished subsequently to this Authority for the purposes of search.
3. In addition, in the case that more than one version or copy of a sequence listing and/or table relating thereto has been filed or furnished, the required statements that the information in the subsequent or additional copies is identical to that in the application as filed or does not go beyond the application as filed, as appropriate, were furnished.
4. Additional comments:

International application No. PCT/US04/08074

Statement				
Novelty (N)	Claims	7-11,15-22,25-33		YE
		1-6,12-14,23,24		NC
Inventive step (IS)	Claims	NONE		YE
* ` ,	Claims			NC
Industrial applicability (IA)	Claims	1_33		377
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itations and explanations: see See Continuation Sheet				
e see Continuation Sheet				
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Form PCT/ISA/237 (Box No. V) (January 2004)

International application No. PCT/US04/08074

Supplemental Box			
In case the space in any	of the preceding	boxes is not	sufficient.

V. 2. Citations and Explanations:

Claims 1-6, 12-14, 23, and 24 lack novelty under PCT Article 33(2) as being anticipated by Ohi et al. (4,946,467). Ohi et al. disclose, in the figures and in col. 3, line 45 to col. 4, line 35, a suture strand with core including a plurality of core fibers made of a fibrous first material (e.g., polyester) and a cover surrounding the core, where the cover is made of a fibrous second material (e.g., silk), where the core fibers are arranged in a twisted bundle, where the cover fibers are arranged to form a woven annular band, where the first material can be deemed to have a high tensile strength material, where the core fibers comprises a bundle of filaments of the first material, where the cover fibers comprises a bundle of filaments of the second material, where each of the core fibers is substantially circular in cross section,

Claims 7-11, 20-22, and 25-29 lack an inventive step under PCT Article 33(3) as being obvious over Ohi et al. in view of Hill et al. (6,045,571). Ohi et al. disclose the invention substantially as claimed, but do not disclose a first material that comprises a high molecular, high tenacity material or polyethylene; where the second material is a polymeric material selected from the group as claimed in claim 9, where the second material is substantially opaque, where the first material is substantially transparent, and where each of the cover fibers has a substantially circular cross section and diameter greater than the diameter of each of the core fibers. Hill et al. teach, in figures 3 and 3A and in col. 7, line 17 to col. 9, line 15, a first material with a high molecular, high tenacity material or polyethylene; a second material that is a polymeric material selected from the group as claimed in claim 9, and where each of the cover fibers has a substantially circular cross section and diameter greater than the diameter of each of the core fibers. It would have been a matter of design choice to choose, a first material with a high molecular, high tenacity material or polyethylene; a second material that is a polymeric material selected from the group as claimed in claim 9, and where each of the cover fibers has a substantially circular cross section and diameter greater than the diameter of each of the cover fibers. Such choices would be dependent upon the desired strength, flexibility, bioabsorbability, and hand for a suture strand. And depending on the choices of materials for the first and second materials, it would be a matter of design choice to apply a substantially opaque or transparent material. The choices would be dependent upon the type material, the thickness of material, and the desired appearance of the suture.

Claims 15 lacks an inventive step under PCT Article 33(3) as being obvious over Ohi et al. in view of Kaplan et al. (5,019,093). Ohi et al. disclose the invention substantially as claimed, but do not disclose that each of the core fibers is substantially wedge-shaped in cross section. Kaplan et al. teach, in figures 7 and 9, core fibers having a substantially wedge-shaped cross section. It would have been obvious to one having ordinary skill in the art at the time the invention was made, in view of Kaplan et al, to modify the core fibers of Ohi et al., so that they have a substantially wedge-shaped cross sections. Such a shape would produce a smooth suture strand that would allow resistance-free passage of the suture strand through tissue.

Claims 16-19 and 30-33 lack an inventive step under PCT Article 33(3) as being obvious over Ohi et al. in view of Perciaccante et al. (4,047,533). Ohi et al. disclose the invention substantially as claimed, but do not discloses a core, where a sub-core comprises at least one core fiber and an outer ring comprises a plurality of core fibers. Perciacante et al. teach, in figures 1 and 2, a suture strand with a core, where a sub-core comprises a single core fiber and an outer ring comprises a plurality of core fibers. It would have been a matter of design choice to modify the suture strand of Ohi et al., so that it has the core fiber configuration taught by Perciacante et al. The choice would be dependent upon the desired strength, flexibility, bioabsorbability, appearance, and hand for a suture strand.

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Supplemental Box In case the space in any of the preceding boxes is not sufficient.				
Claims 1-33 meet the criteria set out in PCT Article 33(4), and thus a suture strand has industrial applicability because the subject matter claimed can be made or used in industry.				
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GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

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- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/08074

A. CLASSIFICATION OF SUBJECT MATTER IPC(7) : A61B 17/04 US CL : 606/228					
	International Patent Classification (IPC) or to both n DS SEARCHED	ational classi	fication and IPC		
Minimum documentation searched (classification system followed by classification symbols) U.S.: 606/228-231					
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched					
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Please See Continuation Sheet					
C. DOCI	UMENTS CONSIDERED TO BE RELEVANT				
Category *	Citation of document, with indication, where a	propriate, of	the relevant passages	Relevant to claim No.	
Y	US 4,047,533 A (PERCIACCANTE et al.) 13 Sept 1 and 2.	ember 1977 (13.09.1977), See figures	16-19,30-33	
X 	US 4,946,467 A (OHI et al.) 07 August 1990 (07.0 line 45 to col. 4, line 35.	8.1990), See	the figures and col. 3,	1-6,12-14,23,24	
Y	The 15 to est. 1, the 55.	line 45 to col. 4, line 35.			
Y	US 5,019,093 A (KAPLAN et al.) 28 May 1991 (28.05.1991), See figures 7 and 9.			15	
Y	US 6,045,571 A (HILL et al.) 04 April 2000 (04.04.2000), See figures 3 and 3A and col. 7, line 17 to col. 9, line 15.			7-11,20-22,25-29	
Further	documents are listed in the continuation of Box C.	Se	ee patent family annex.		
* Special categories of cited documents:			ter document published after the interact and not in conflict with the applications.		
	defining the general state of the art which is not considered to be alar relevance	•	rinciple or theory underlying the inve		
"E" earlier ap	plication or patent published on or after the international filing date	ce	ocument of particular relevance; the considered novel or cannot be consider then the document is taken alone		
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)		C	onsidered to involve an inventive step	cular relevance; the claimed invention cannot be oblee an inventive step when the document is e or more other such documents, such combination	
"O" document	referring to an oral disclosure, use, exhibition or other means	be	eing obvious to a person skilled in the	art	
	published prior to the international filing date but later than the late claimed	"&" de	ocument member of the same patent f	amily	
Date of the actual completion of the international search Date of mailing of the international search			ling of the international sear	ch report	
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